



ACROPARS 200

Marlic Medical Industries Co.
No.597, Aboureyhan Blvd. Eshtehard Industrial
City, Karaj- IRAN
Tel : 0261 777 3201 Fax : 0261 777 3986
Email : Info@marlic.com Web site : www.marlic.com

ACROPARS 200 – Cold Cure Acrylic For Custom Impression Tray

ACROPARS 200 is a cold curing acrylic resin for preparation of custom impression trays, base plates and registration devices. **ACROPARS 200** trays are rigid and distortion resistant.

INSTRUCTION FOR USE:

Mixing ratio:	2.5 wt. Powder, 1.0 wt. Liquid
Mixing:	Use any vessel to mix. Powder is poured slowly into the liquid
Mixing time:	approximately 30 seconds of intensive spatulation
Saturation time:	2 minutes
Working time:	4 – 6 minutes
Setting time:	10 – 12 minutes

All times are calculated at room temperature (approximately 23 deg. C) and from start of mixing.

1- Undercuts are removed from the preliminary plaster model then to be coated with **Acropars BF** (cold mold seal).

Pour 25 gr powder into 10 gr liquid and mix them for approximately 30 second by a steel spatula intensively then cover the mixing vessel by aluminum foil. After 2 minutes it has reach to a non - sticky consistency. Shape the mixture into a thin layer (thickness about 3 mm) on a solid surface. a place the layer on the plaster mold and fit it.

2- The tray margin is shaped, excess material is removed, and the tray handle (made from the excess) is placed in place.

3- The tray is finished and polished when hardening is complete.

Note: Do not use **ACROPARS 200** powder and liquid with other brands.

Caution:

- 1- Highly flammable.
- 2- Irritating to eyes and respiratory system, may cause sensitization by skin contact.
- 3- Keep container in well ventilated place.
- 4- Keep away from source of ignition.
- 5- Store securely closed in a cool dry place.
- 6- Keep out of reach of children.
- 7- Do not empty to drains